



JOB DESCRIPTION

5 AXIS SET UP MACHINIST

Company Brief:

Founded in June 1984, C&H Enterprises is an industry-leading CNC machining, fabricating, & welding contract manufacturer. Our philosophy is simple - manufacture high-quality parts while operating with common sense, honesty, and respect. We are extremely proud of our team and everything we do!

C&H Enterprises is rapidly expanding and looking to hire dedicated and creative individuals. As a growing company, we offer exciting career opportunities, a close-knit family environment, and competitive compensation & benefits. Join us today!

Job Description:

As a CNC 5 Axis Set Up Machinist, you will setup and run complex proven or new parts with little to no supervision as well as assist in the development of new processes.

Essential Duties:

- Responsible for proper set-up and utilization of assigned equipment
- Set-up, edit, and run all facets of work assigned
- Inspect and measure parts to maintain statistical process controls charts
- Read blueprints, tooling and S/U instructions, and standard charts for specifications
- Adhering to shop processes and procedures, including updates, signatures and stamps, counting quantities, labeling and non-conformance related activities
- May assist engineering/programming in developing fixtures as needed
- Provide technical assistance, guidance, and instruction to operators and lower level machinists as required
- Ensure an accurate router accompanies all work orders
- Assist Lead person as needed
- Monitor machine operation to detect malfunctions or out-of-tolerance machining, and adjust machine controls as needed
- Confer with Team Leaders and Programmers regarding drawings, sketches, and design data of a part to determine dimension and configuration of tool path(s)
- Monitor and replace cutting tools as needed in machines and equipment
- Test operation of tool to ensure proper function and performance

- Ensure company procedures and “best machine practices” are being followed and are in place at all times
- Perform additional related duties as assigned
- Work overtime as required by Customer/Company needs

Requirements:

- Minimum 10 years’ work experience
- Between three and five years of trade school, vocational education, or four years formal apprenticeship preferred
- Extensive knowledge of CNC 5 Axis machining centers
- Comprehensive knowledge of theoretical and practical aspects of blueprint reading, GD & T
- Extensive knowledge of accepted inspection practices
- Extensive knowledge of G & M code
- Demonstrated ability at operating computer numerical control machines
- Ability to read blueprints to ensure accuracy in part making
- Ability to speak basic English language

Physical Demands:

- Visual acuity: near acuity and accommodation are required for reading machine dial gauges, blueprints, and precision measuring instruments used in the inspection of parts
- Hearing ability: ability to monitor machine sounds to identify and diagnose changes in order to take appropriate action
- Frequently required to stand, walk, push, reach overhead, and bend to the floor
- Frequently required to sit and use hands to handle or interact with objects, tools, or controls
- Occasionally lift and/or move up to 50 pounds

Additional Info:

We offer competitive pay, medical, dental, vision, 401(K), sick leave and paid time off. C&H is an equal opportunity employer; applicants are considered for all roles without regard to race, color, religious creed, sex, national origin, citizenship status, age, physical or mental disability, sexual orientation, or any other status protected by applicable federal, state or local law. C&H conducts background checks and drug tests, which complies with applicable law, on applicants who accept employment offers.

Apply Online at <http://www.candhenterprises.com/careers/>

Contact Information:

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