



JOB DESCRIPTION MECHANICAL INSPECTOR

Company Brief:

Founded in June 1984, C&H Enterprises is an industry-leading CNC machining, fabricating, & welding contract manufacturer. Our philosophy is simple - manufacture high-quality parts while operating with common sense, honesty, and respect. We are extremely proud of our team and everything we do!

C&H Enterprises is rapidly expanding and looking to hire dedicated and creative individuals. As a growing company, we offer exciting career opportunities, a close-knit family environment, and competitive compensation & benefits. Join us today!

Job Description:

Perform production inspections throughout the production process, use of precision measuring equipment, review paperwork for accuracy, and communicate within department and other departments to produce a final product meeting customer's requirements.

Responsibilities

Other duties and responsibilities may be assigned

- Surface Plate inspection using mechanical inspection practices utilizing various measuring instruments and gauges
- CMM operation and programming
- Perform visual inspection of surface finishes to verify conformance to standards and specification requirements.
- Welding inspection per industry and print requirements
- Maintain production efficiency levels by quickly and accurately processing product and inspections through process
- Determine most efficient inspection source methods
- Collect and provide data for inspections through process and customer Final Inspection Reports and Customer Inspection Packets
- Provide inspection guidance to others in all departments
- Complete traveler and timesheet fully and accurately
- Work with minimal supervision
- Generate discrepant material reports and other quality reports as required
- Participation in Material Review Board actions and customer returns
- Willingness and ability to adapt to changing priorities
- Perform roving in-process in inspections on manufacturing floor
- Communicate, support and reinforce the values of the organization professionally

- Work in a team environment and be supportive of all company initiatives
- Maintain a safe and organized work area

Secondary Duties and Responsibilities

- Under general or limited supervision, perform assembly, testing and operation of leak detector
- Various other duties related to document control and clean room activities
- Willing to work any shift
- Hydrostatic Testing
- Operate Leak Detector
- Part marking, labeling or identification of product

Qualifications

- Must have the ability to follow inspection instructions and write detailed inspection reports
- Ability to apply good inspection techniques with minimum supervision
- Ability to read and interpret customer drawings and effectively apply Geometric Dimension & Tolerance
- Strong analytical and problem-solving skills
- Well-developed professional qualities (decisiveness, commitment, initiative, impact, energy and drive)
- The ability to communicate effectively to people in all levels of the organization and customers
- Experience with measuring equipment (e.g. optical comparator, calipers, load testers, hardness tester, gauges, helium leak detector, hydrostatic tester, etc.)

Physical Demands

Must be able to stand, push, pull, reach and bend to the floor. Must be able to push up to 75 lbs. occasionally

Hearing Ability

No special requirement.

Visual Acuity

Near acuity and accommodation are required to read blueprints, set-up sheets, routers and scheduling board

Working Conditions

Works in inspection room approximately 75% or more during the working day. While on the shop floor, may be subject to High levels of noise, physical hazards of moving equipment and machine parts and varying degrees in temperature.

Work Experience

Must have more than 5 years of experience using inspection equipment

Equipment or Software

- ISS

- CMM Zeiss Contura G2
- Optical Comparator
- Leak Detector Varian
- Precision MT&E
- Microsoft Office

Education

- An AA in Machine Technology is desired
- High School Diploma or GED

Measurement on Performance

- Attendance
- Ability to take direction
- Ability to identify and resolve problems
- Ability to learn new skills

Additional Info:

We offer competitive pay, medical, dental, vision, 401(K), sick leave and paid time off. C&H is an equal opportunity employer; applicants are considered for all roles without regard to race, color, religious creed, sex, national origin, citizenship status, age, physical or mental disability, sexual orientation, or any other status protected by applicable federal, state or local law. C&H conducts background checks and drug tests, which complies with applicable law, on applicants who accept employment offers.

Apply Online at <http://www.candhenterprises.com/careers/>

Contact Information:

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